

FIG.

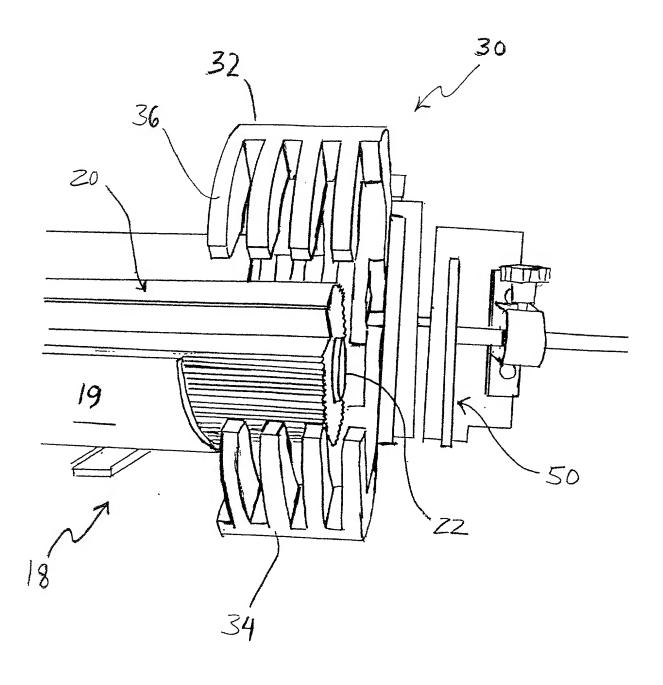


FIG-2

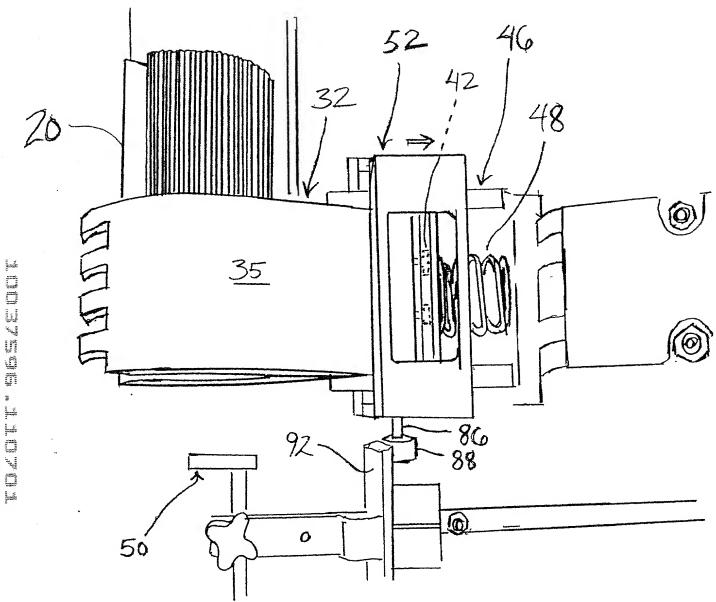
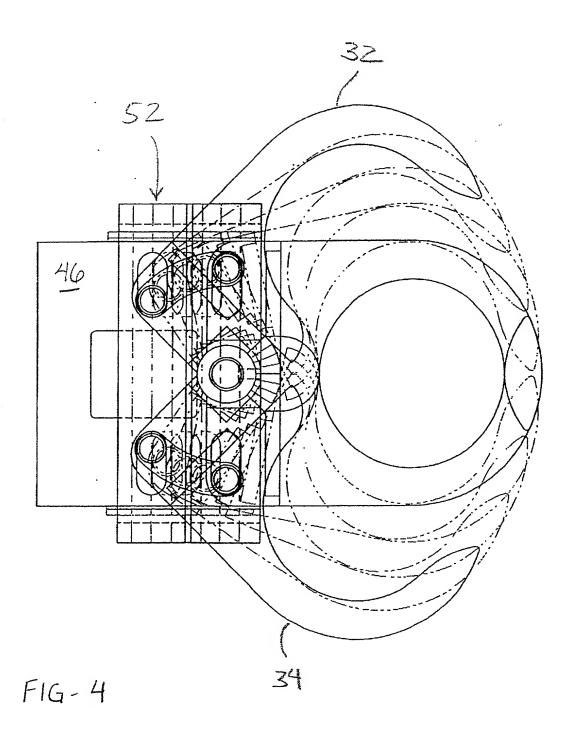
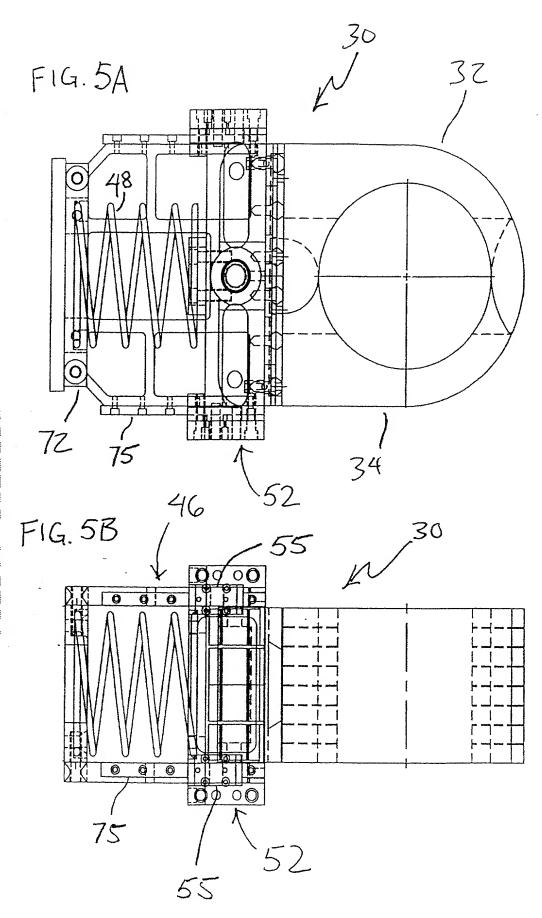
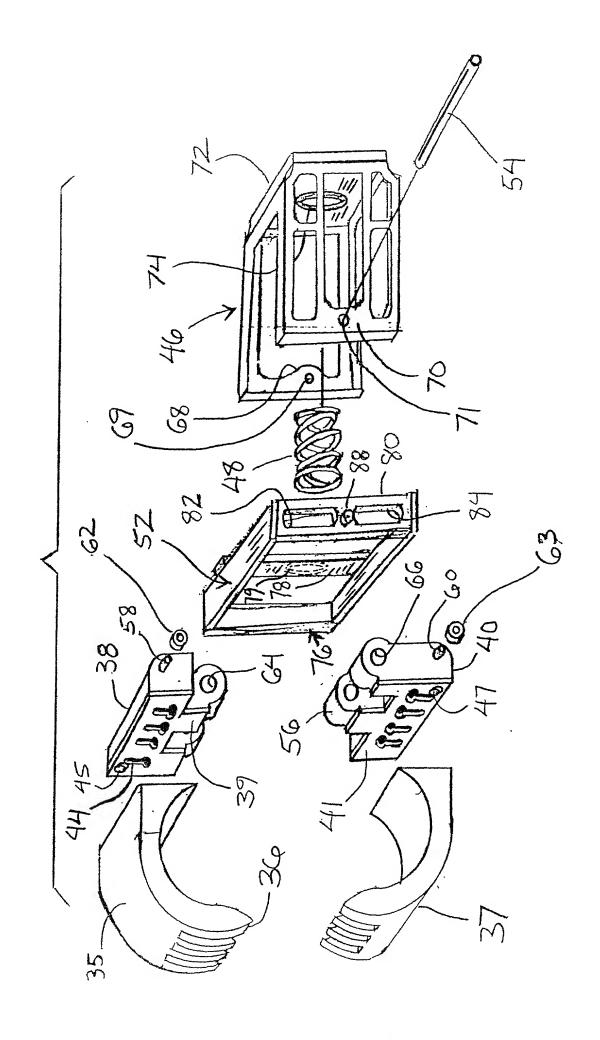
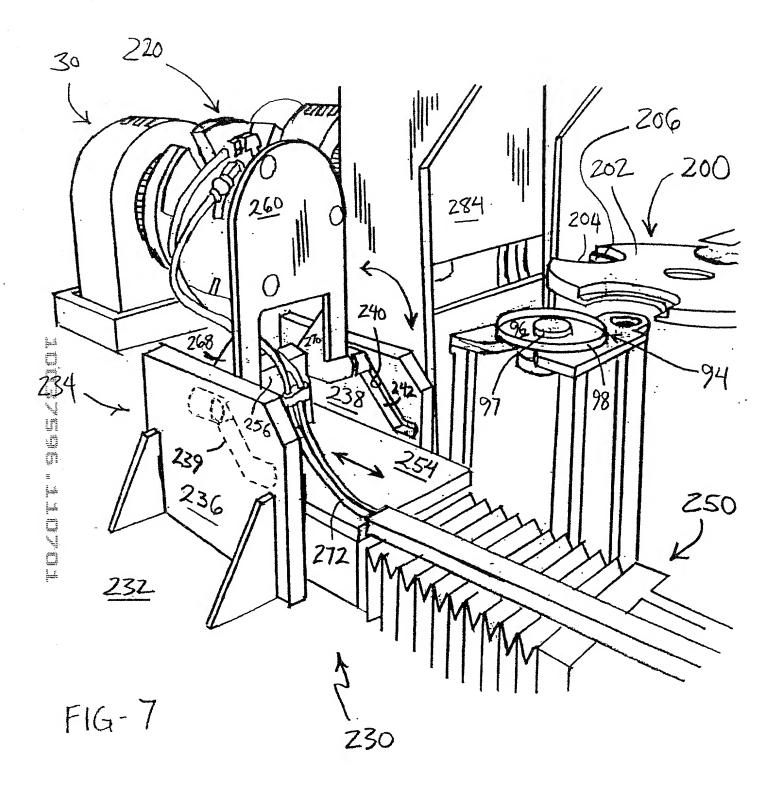


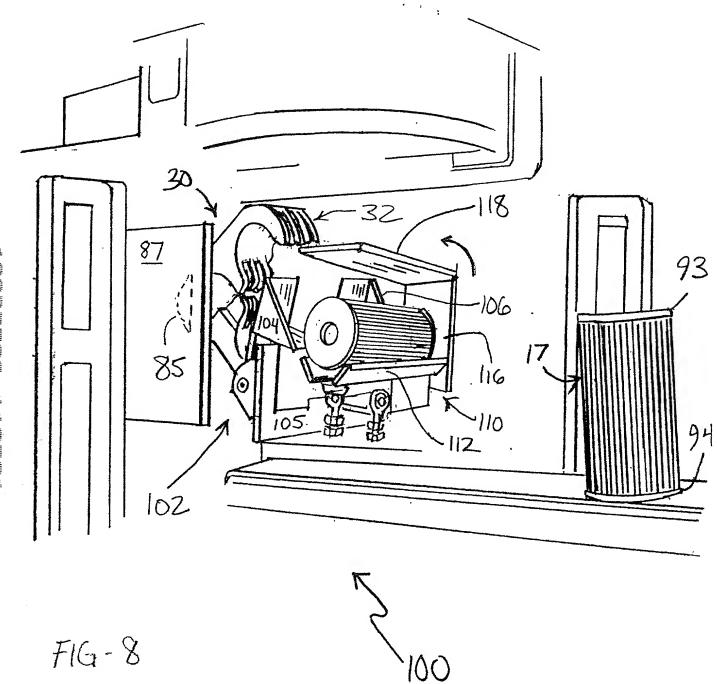
FIG-3











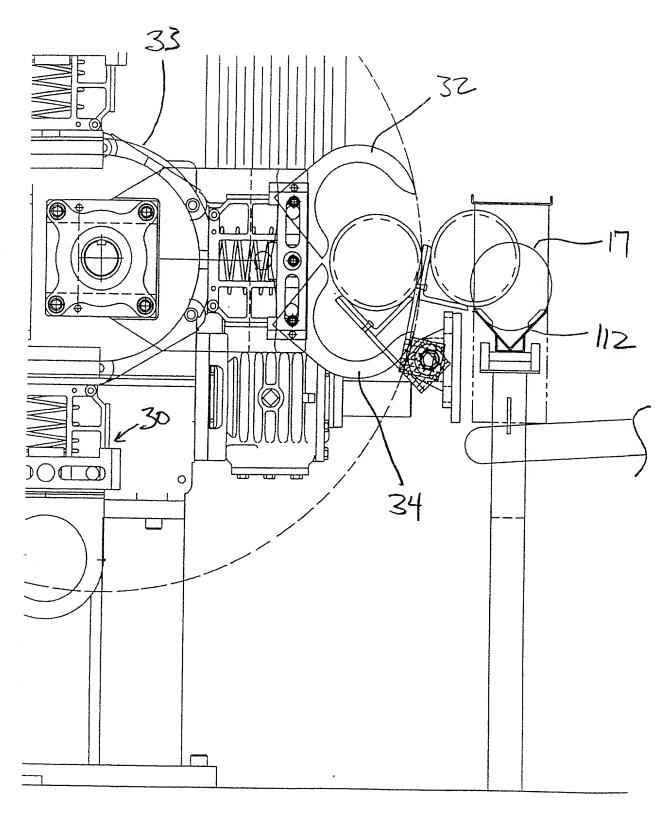
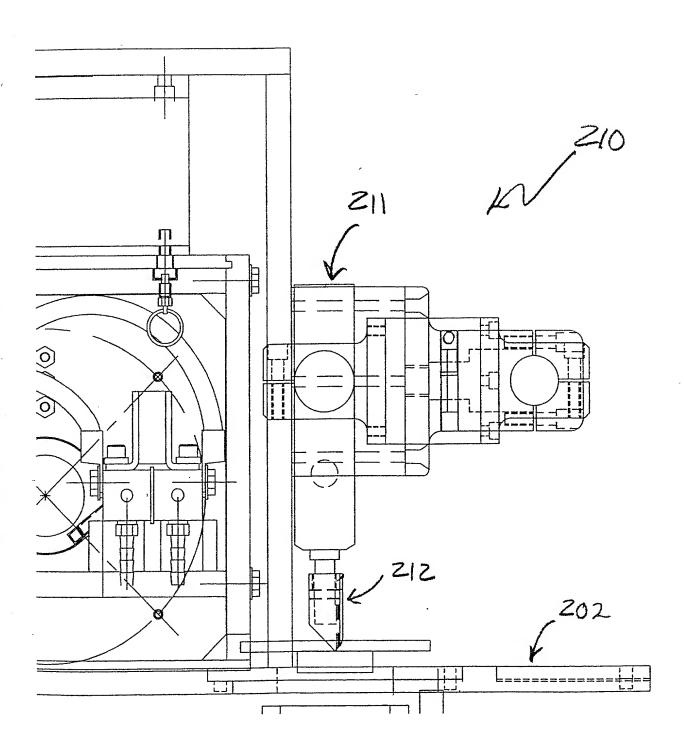
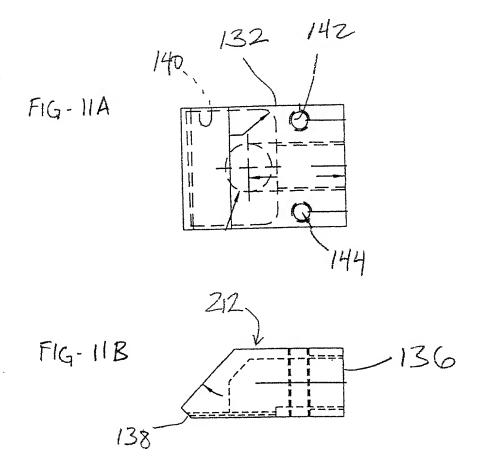
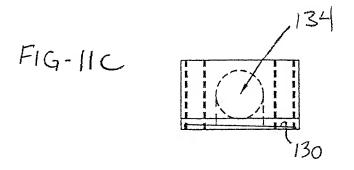


FIG-9

FIG-10







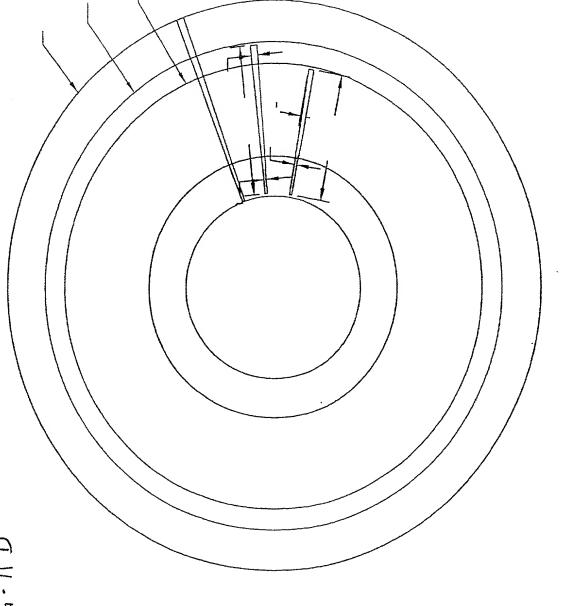
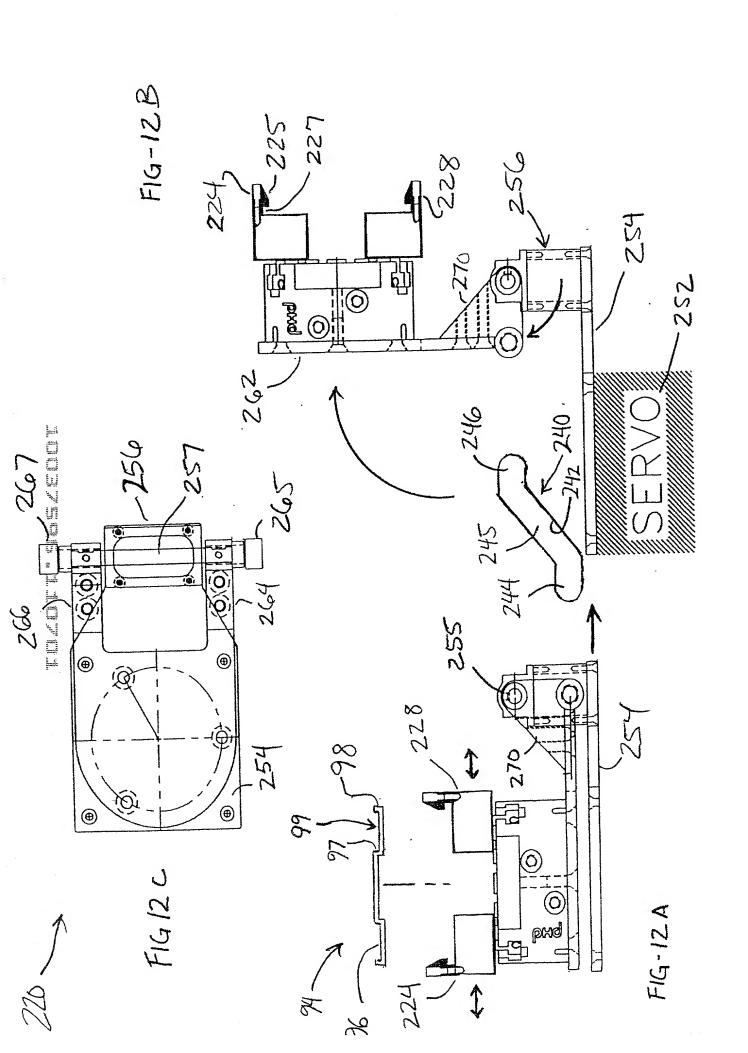
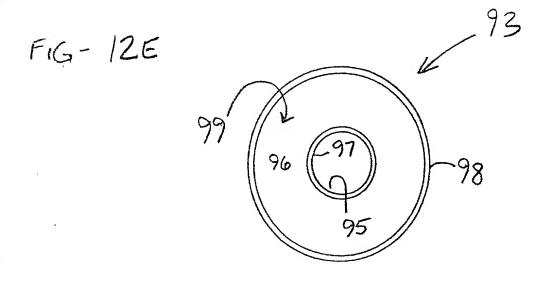
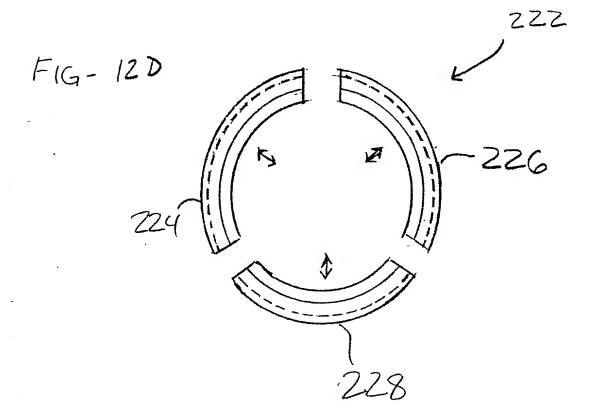
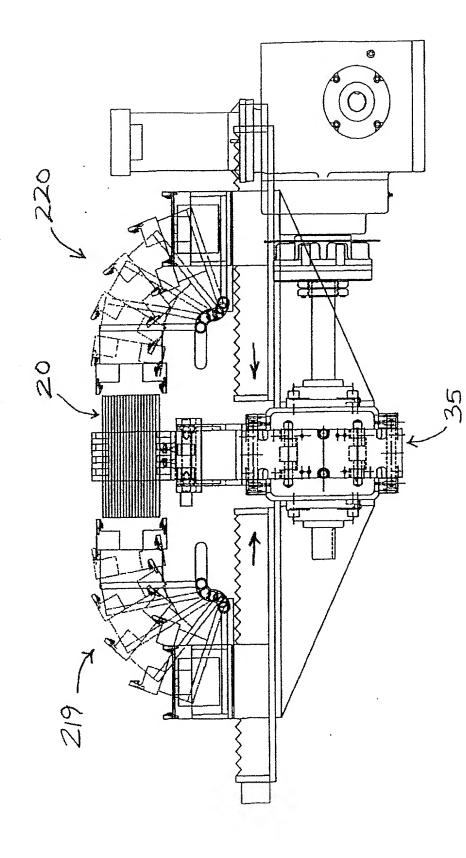


FIG-IID









F1G-13

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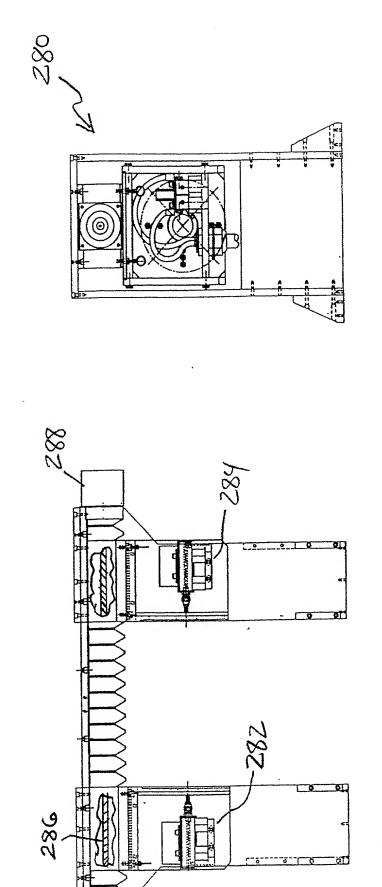
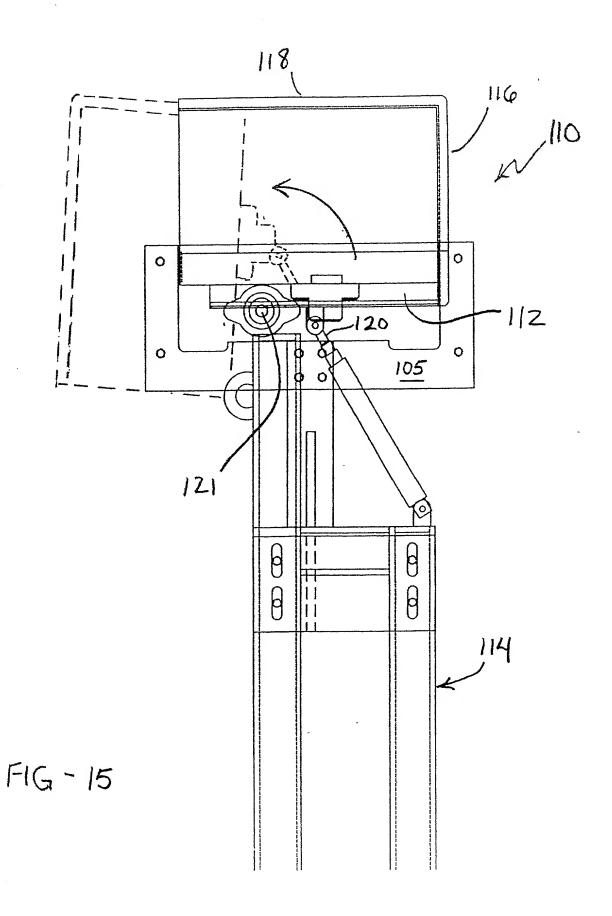


FIG- 14A

F1G- 14C



F1G-16

POSITION FILTER ELEMENT IN GRIPPER ASSEMBLY DISPENSE ADHESIVE INTO END CAPS USING TRAPEZOIDAL APERTURE INSTALL END CAPS ON FILTER ELEMENT WITH APPLICATORS PRE-CURE ADHESIVE USING INDUCTION HEATERS RELEASE FILTER CARTRIDE AND ROTATE FROM HORIZONTAL TO YERTICAL FINAL CURE